

## Millipak® Filter Unit

0.45 µm Rated

Catalogue Number: MPH20CL3

Lot Number: C9KN19806

### Good Manufacturing Practices

This product was manufactured in a Millipore facility which adheres to Good Manufacturing Practices.

### ISO 9001 Quality Standard

This product was manufactured in a Millipore facility whose Quality Management System is approved by an accredited registering body to the appropriate ISO 9001 Quality Systems Standard.

### Non-Fiber Releasing

This product was manufactured with a Millipore Durapore® membrane which meets the criteria for a "non-fiber releasing" filter as defined in 21 CFR 210.3 (b) (6).

### Component Materials Toxicity

Component materials were tested and meet the criteria for the USP Class VI Biological Test for Plastics.

### 100% Integrity Testing in Manufacturing

Each unit must pass the Millipore Integrity Test.

### Quality Assurance Lot Release Criteria

This manufacturing lot was sampled, tested and released by Quality Assurance to the following specifications:

#### USP Bacterial Endotoxins

A filter aqueous extraction contains less than 0.5 EU/mL as determined using the Limulus Amebocyte Lysate (LAL) test.

#### Integrity

Samples exhibited a water bubble point equal to or greater than 26.0 psig (1800 mbarg) with air at 23° C.

#### Hydraulic Stress

Samples maintained integrity after a forward stress to 60 psid (4.1 bard) and 45 pulses at 60 psid (4.1 bard).

#### Flow Rate and Pressure Drop

Samples met a maximum pressure drop of 10.0 psid (690 mbard) at 1.58 gpm (6.0 L/min) per filter unit with clean water at 25° C.

#### USP Oxidizable Substances

Effluent was negative after a water flush of 200 mL per autoclaved filter unit.

### Quality Assurance Audit Criteria

This product was designed and manufactured to meet the following specifications. Performance is confirmed by testing on an audit basis.

#### Toxicity

This product is non-toxic per the current USP General (Mouse) Safety Test.

#### Gravimetric Extractables

The extractables level was equal to or less than 5.0 mg per filter unit after 24 hours in ASTM® Type 1 reagent-grade water at controlled room temperature.

#### Multiple Sterilization Cycles

Integrity was maintained after 3 autoclave cycles of 90 minutes at 123° C.



Peter Eichert

Jaffrey Quality Manager