

Oplicap® XT 30 Capsule Filler
with Millipore Express® SHC Hydrophilic Membrane

0.5/0.2 µm Rated

Catalogue Number: KHGEA31TT1

Lot Number: C9NNK48660

Good Manufacturing Practices

This product was manufactured in a Millipore facility which adheres to Good Manufacturing Practices.

ISO® 9001 Quality Standard

This product was manufactured in a Millipore facility whose Quality Management System is approved by an accredited registering body to the appropriate ISO® 9001 Quality Systems Standard.

Non-Fiber Releasing

This product was manufactured with a Millipore Express SHC membrane which meets the criteria for a "non-fiber releasing" filter as defined in 21 CFR 210.3 (b) (6).

Component Materials Toxicity

Component materials were tested and meet the criteria for the USP <88> Biological Reactivity Tests for Class VI Plastics.

100% Integrity Testing in Manufacturing

Each unit must pass the Millipore Integrity Test correlated to the *Brevundimonas diminuta* ASTM® F838 bacterial challenge test.

Validated Production Process

This product was fabricated using a validated manufacturing process. Principles of statistical process control and determinations of process capability have been applied to critical variables in the cartridge fabrication process. In-process controls are used to assure stability of the process.

Indirect Food Additive

All component materials meet the FDA Indirect Food Additive requirements cited in 21 CFR 177.182.

Alcohol Reference Test

Sterilizing grade (0.22 µm) hydrophilic Millipore Express SHC membrane is certified to a bubble point equal to or greater than 18.5 psig (127.6 mbar) in a 70%/30% IPA/water mixture with nitrogen at 23° C.

Quality Assurance Lot Release Criteria

This manufacturing lot was sampled, tested and released by Quality Assurance to the following specifications:

USP Bacterial Endotoxins

A sample aqueous extraction contains less than 0.25 EU/mL as determined using the Limulus Amebocyte Lysate (LAL) test.

Integrity

Samples exhibited a water bubble point equal to or greater than 58.0 psig (4000 mbar) with air at 23° C.

Samples exhibited an air diffusional flow rate of less than or equal to 84.5 cc/min at 40 psig (2758 mbar) in water at 23° C.

Flow Rate and Pressure Drop

Samples met a maximum pressure drop of 1.1 psid (7.6 mbar) at 2.0 gpm (7.6 L/min) with clean water at 23° C.

USP Oxidizable Substances

Effluent meets the requirements for USP Sterile Water for Injection after a water flush of 6 L per autoclaved sample.

Bacterial Retention

Samples were quantitatively retentive of a minimum *Brevundimonas diminuta* challenge concentration of 1×10^7 CFU/cm² using ASTM F838 methodology

Thermal and Hydraulic Stress

Samples were steamed at 135° C for 30 minutes and maintained integrity after a forward stress to 100 psid (6895 mbar) and a reverse stress to 30 psid (2069 mbar).

TOC/Conductivity

Samples exhibited less than 500 ppb TOC per USP <643> and less than 1.3 µS/cm per USP <645> after autoclaving and a WFI water flush of 60 L at 25° C.

Quality Performance Criteria

This product was designed and manufactured to meet the following specifications:

Toxicity

This product meets the requirements of the USP <88> Safety Test utilizing 0.9% Sodium Chloride extraction.

This product is non-cytotoxic per USP Cytotoxicity MEM Elution Test.

Multiple Sterilization Cycles

Sample integrity was maintained after 3 autoclave cycles of 60 minutes at 126° C.

Maximum Differential Pressure

80 psi (551.5 mbar) continuous
100 psi (6895 mbar) intermittent

Peter Eichert
Quality Manager

