

# Lifegard™ Cartridge Filter

1.0 µm Nominal Rated

Catalogue Number: CP1502S03

Lot Number: C9BN65025

## Good Manufacturing Practices

This product was manufactured in a Millipore facility which meets or exceeds FDA Device Good Manufacturing Practice standards.

## ISO 9000 Quality Standard

This product was manufactured in a Millipore facility whose Quality Management System is approved by an accredited registering body to the appropriate ISO 9000 Quality Systems Standard.

## Component Materials Toxicity

Component materials were tested and meet the criteria for the USP Class VI Biological Test for Plastics.

## Quality Assurance Lot Release Criteria

This manufacturing lot was sampled, tested and released by Quality Assurance to the following specifications:

## Quality Assurance Audit Criteria

This product was designed and manufactured to meet the following specifications. Performance is confirmed by testing on an audit basis.

## USP Bacterial Endotoxins

A cartridge aqueous extraction contains less than 1.0 EU/ml as determined using the Limulus Amebocyte lysate (LAL) test.

## Toxicity

This product is non-toxic per the current USP General (Mouse) Safety Test.

## Structural Integrity

Samples were found to be integral as measured by an aerosol challenge test.

## Gravimetric Extractables

The extractables level was equal to or less than 250 mg per 10-inch cartridge after 24 hours in ASTM Type 1 reagent-grade water at controlled room temperature.

## Flow Rate and Pressure Drop

Samples met a maximum pressure drop of 3.3 psid (228 mbar) at 20 gpm (7.6 L/min) per 20-inch cartridge with clean water at 23 °C.

## USP Oxidizable Substances

Effluent was negative after a water flush of 10 l per autoclaved 20-inch cartridge.

## Multiple Sterilization Cycles

Integrity was maintained after 10 steam-in-place cycles of 30 minutes at 121 °C.



Peter Eichert  
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